



Note: Per NFPA-80, labeled doors (20-90 min) require the applied moulding to factory applied to maintain the label.

WARNOCK HERSEY – 20-min and 45-90 minute mineral core, not available on plastic-faced doors.

Plant-ons may be applied to either or both faces of the door in accordance with the following:

1. Minimum dimension between plant-on and edge of door or hardware cutout is 4”.
2. Species of wood used as plant-on must be of a density equal to or greater than Douglas Fir.
3. Maximum dimension of plant-on must not exceed 3” in width and ¾” in thickness.
4. Multiple plant-ons may be used providing spacing between plant-ons is equal to or greater than plant-on width. Mitered corners excepted.
5. Maximum area of door occupied by plant-ons must not exceed 22% of the door area.
6. Minimum area enclosed by plant-ons must be as follows:
 - a) Minimum height enclosed by plant-on shall be equal to or greater than twice plant-on width.
 - b) Minimum width enclosed by plant-on shall be equal to or greater than twice plant-on width.

WARNOCK HERSEY – 45-Minute Agrifiber Core

Plant-ons may be applied to either or both faces of the door in accordance with the following:

1. Maximum dimension of plant-on must not exceed 2-1/2” in width
2. Maximum area of door occupied by plant-ons must not exceed 22% of the door area
3. Individual moulding shall be a minimum of 3-1/2” apart
4. Moulding shall be fastened with nails or adhesive

WARNOCK HERSEY – 45-Minute Particle Core

Plant-ons may be applied to either or both faces of the door in accordance with the following:

1. May be of any width or thickness
2. Must be of wood
3. May not interfere with the door operation
4. Must be located at least 1" from the door edge
5. May not overlap any hardware cutout
6. May be attached to one or both faces of the door



**Stile & Rail Doors, Door Frames,
Plywood, Veneered Components**

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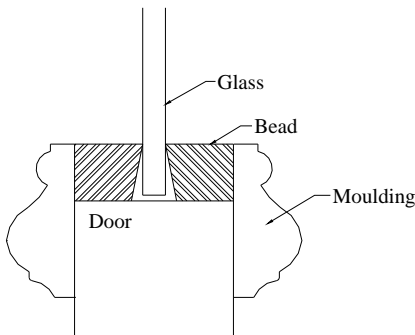
email: sales@eggersindustries.com



7. May be attached with mechanical fasteners, adhesive, or a combination of both
8. For plastic faced doors adhesive shall be used
9. Must be at least 3-1/2" from light cut-outs

UNDERWRITERS LABORATORIES – 20 through 90 minute, veneer face only:

1. Untreated wood 1 ½" high x 6" wide by varying lengths maximum.
2. Moulding may not extend to between the door slab and the frame stop.
3. Moulding is allowed to overlap lite beads (see drawing below).
 - a) Only the following beads can be used when moulding is applied over beads, 100 wood beads in non-rated and 20-minute, 114 wood beads in 45-minute full lite and veneer wrapped beads in 45, 60 & 90-minute label doors.
 - b) The moulding cannot be in contact with the glass
 - c) As the moulding covers the bead a door like this will be required to be factory glazed.



Applied moulding without nails:

Our standard method for attaching applied moulding is without the use of visible fasteners. Due to our procedures, if the moulding is too small we need to attach the moulding with nails.



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The following criteria can be used to alert customers as to when nails will be used.

1. Moulding is under 5/16" in thickness.
2. Moulding is narrower than 1/2".
3. The door is over 4' wide or 10' tall.

Wide applied moulding:

Due to machine limitations and the nature of wood we will not guarantee the following on applied moulding over 3" in width:

1. Tight miter joints
2. The moulding laying flat on the door.

Warranties on doors (all core types) with applied moulding one-side:

Eggers will warranty doors with applied moulding one-side if the following criteria is met:

1. Moulding is not over 1 3/4" wide.
2. Moulding is not over 3/4" high.
3. There is not over 24 lineal feet of moulding.

Glass and Moulding on doors with lip bead:

When we receive a request from a customer for a door that has lites and moulding that they want the glass and the moulding to line up and the bead being used is a lip bead, we need to ask the customer what needs to be lined up, i.e. outside of moulding and outside of bead or visible lite and inside of moulding.

Note: To avoid splitting the minimum thickness on tapered moulding is 1/4"



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