

Field Touch Up and Repair Instructions Eggers Finish System Information Bulletin 377



Eggers Industries

Date: March, 2011

A door requiring repairs in the field can be touched up and re-coated using the following steps:

- Scratches can be touched up with stain provided by Eggers or color touch up markers available through Mohawk Finishing Products at www.mohawk-finishing.com. Wax or putty sticks should be avoided if the area needs to be re-coated.
- For small dents, burn-in sticks may be used to fill the damaged area.
- For larger touch-ups, sand area to be repaired using medium grit paper(s) in the 120-180 grit range. Failing to properly sand the factory finished surface may result in poor adhesion of any applied materials.
- Clean sanded area using a quality lacquer thinner blend that includes aromatics, alcohol, ketone and ester solvents. Acetone and/or MEK (methyl ethyl ketone) could be used as a stand-alone solvent. The cleaned surface must be free of dirt, grease, oils, sanding dust and waxes prior to touch-up.

Standard Construction Sites

The door may be re-coated using any acrylic urethanes that are available through home improvement chains or paint stores. Pre-catalyzed lacquers can be supplied by Mohawk Finishing Products and some paint stores. Both of these products are available in spray can application and various gloss ranges. Satin gloss will be the best match for our standard gloss finish. The best results for blending would be to re-coat the entire door face.

LEED Construction Sites

LEED requires that all paints and adhesives used on-site meet certain VOC emission levels. Sherwin Williams has LEED compliant materials available at their retail outlet paint stores. The recommended finish products are:

| | |
|---------|---|
| Stains | Minwax Wood Finish 250 VOC formula |
| Varnish | Minwax Water-Based Polyurethane Varnish |
| Opaque | ProMar 200 Latex B20W and B31W Series |



Stile & Rail Doors, Door Frames, Plywood, Veneered Components

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- If multiple coats are required, sanding between dried coats is recommended.

These statements represent our suggestion for the type of products and processes to use for the best result and should not be intended as a guarantee. Eggers Industries is not responsible for the appearance of repaired doors or problems resulting from field repairs.



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