

20-Minute Fire Rated Doors

20-Minute Pyroswiss Glass



No. 432-07-08

Eggers Industries

Our standard non-wired glass offering for 20-minute doors is Pyroswiss.

This glazing:

- is nominally 1/4" thick.
- is available with any of our standard wood beads having a stop height of at least 3/8"
- requires 1/8" clearance between the glass and cutout on all four edges
- is fire rated for 20 minute doors only
- is safety rated
- is approved for a maximum height of 87-9/16"
- is approved for a maximum area of 2,868 sq. inches
- is not available in dimensions where the length is greater than 10 times the width
- has the following restrictions:
 - ✓ Minimum dimension of 4" (length or width)
 - ✓ Standard minimum diagonal dimension of 14" visible

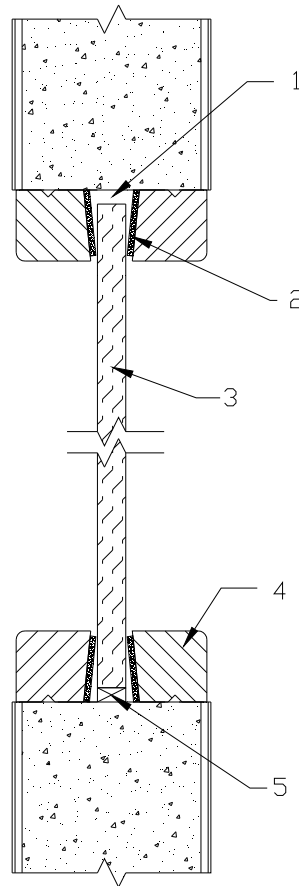
The following can be done with Pyroswiss (we will need to contact the manufacturer for prices):

- Glass can be radiused convex but not concave (the minimum radius for use with a wood bead is 6")
- Can be etched (design or logo)
- Can have beveled edges
- Can be obscured

Note: Pyroswiss glazing must be allowed room to expand, and will be installed using 1/8" setting blocks (See Eggers glazing instructions for a full description of the installation procedure). Check with Eggers' product development department before specifying for use in a metal vision panel, as the required setting blocks are incompatible with many metal vision panels.

Pyroswiss Glass in Wood Bead

1. 1/8" clearance between glass and cutout
2. Glazing tape or caulk
3. 1/4" Pyroswiss glass
4. Wood Bead (shown with #100 profile)
5. 1/8"x 1/8"x 3" neoprene setting block (at quarter points of cut-out)



Glazing Dimension:

Width = Cutout minus 1/4"

Length = Cutout minus 1/4"



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