Eggers Industries

Information Bulletin

Matching faces within a panel

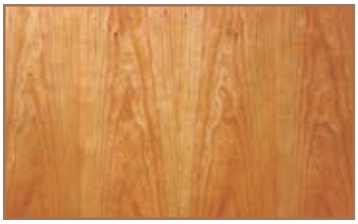
312-06-07

RUNNING MATCH

- Each panel face is assembled from as many veneer leaves as necessary.
- Results in a non-symmetrical appearance with some veneer leaves of unequal width.
- Often the most economical method at the expense of aesthetics.

BALANCE MATCH

- Each panel face is assembled from veneer leaves of uniform width before edge trimming.
- Panels may contain an even or odd number of leaves and distribution may change from panel to panel within a sequence set.



CENTER MATCH

- Each panel face is assembled of an even number of veneer leaves of uniform width before edge trimming.
- There is a veneer joint in the center of the panel producing horizontal symmetry.

BOOK MATCH

- Veneer joints match, creating a symmetrical pattern. Yields maximum continuity of grain.
- Prominent characteristics will ascend or descend across the match.
- Because tight side and loose side face alternate in adjacent leaves, they reflect light and accept stains differently. This may yield a noticeable color variation, termed “Barber Pole.” Barber Pole is not considered a defect.
- The effect may be minimized through the use of proper finishing techniques.

SLIP MATCH

- Adjoining leaves are slipped out in sequence with all same-face sides exposed.
- The joint may not be noticeable if grain is straight.
- Figure repeats, but grain does not match at joints.
- Produces a uniform color because all faces have a similar light reflection.
- A leaning effect may occur if the specie used does not demonstrate a straight grain.

DIAMOND MATCH

SUNBURST

Eggers Industries
www.eggersindustries.com
sales@eggersindustries.com

Stile and Rail Doors, Door Frames, Plywood, Veneered Components

Two Rivers Division
One Eggers Drive
Two Rivers, WI 54241
Phone: 920.793.1351
Fax: 920.793.2958

Flush Doors, eiDoor®

Neenah Division
164 North Lake Street
Neenah, WI 54956
Phone: 920.722.6444
Fax: 920.722.0357

Architectural Veneer Faces, Custom Wood Products, Plywood

Kentucky Division
2125 Lake Jericho Road
Smithfield, KY 40068
Phone: 502.845.0154
Fax: 502.845.0615