ACOUSTIC GASKET SYSTEMS

Installation Instruction 113



Date: June, 2013

Installation of Perimeter Seals: Gasket System K

- 1. Install the door bottom prior to hanging the door.
- 2. Hang the door and adjust for proper clearances.
- Turn the adjustment screw on the door bottom in so that the seal will not activate when the door is closed.
- 4. Prepare the frame by cleaning the jamb, header and stops where the S-88 seals will be applied.
- 5. Measure, cut and apply the S88 (teardropshaped) gasket to the frame stop, insuring a good seal in the corners (see photo 1).
- 6. Locate the two foam pads for the frame jambs (these two pads do not have a beveled edge or vinyl facing).
- 7. Apply these two pads to the bottom of the jambs adjacent to the S-88 installed on the stops in step 2 (see photo 2).
- 8. Locate one foam pad for the header (this pad has a bevel on one edge and a vinyl facing).







- Apply this pad centered over the meeting edges of the pairs on the header, with the beveled edge facing away from the stop, and adjacent to the S-88 installed on the stops in step 2 (see photo 3).
- 10. Measure, cut and apply the S88 (teardrop-shaped) gasket to the jambs and header so that it butts

against the foam pads and forms a good seal in the corners (see photos 4 and 5).



Stile and Rail Doors, Door Frames, Plywood Veneered Components

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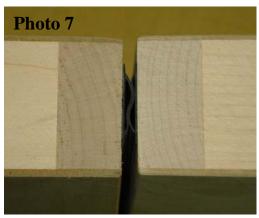
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- 11. Clean the meeting edges of the doors.
- 12. Measure, cut and apply a strip of S1125 to the meeting edge of each leaf. Apply the strips at the same location on each leaf, at a point where they will make good contact with each other but not cause binding when the doors are closed (see photos 6 and 7).





13. Turn the adjustment screw on the door bottom out to the point where the seal makes uniform firm contact with the sill when the door is closed.



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